

87654321

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4657-041	SEAL ANGLE ASSEMBLY
2	1	D4657-1	SEAL ANGLE
3	1	D4657-3	SEAL
4	A/R	1300/1300L	CONTACT CEMENT

D

C

B

A

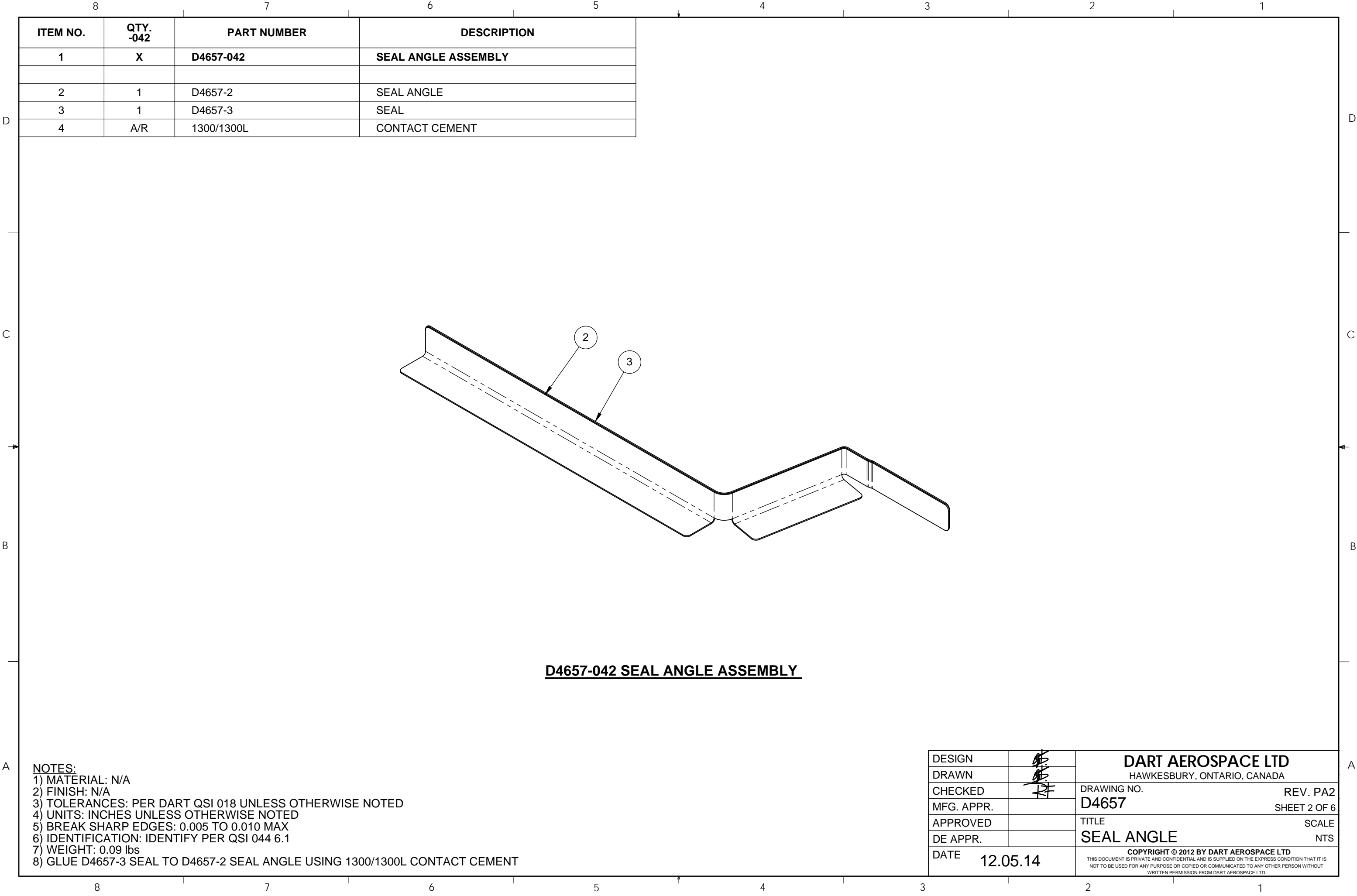
**D4657-041 SEAL ANGLE ASSEMBLY**

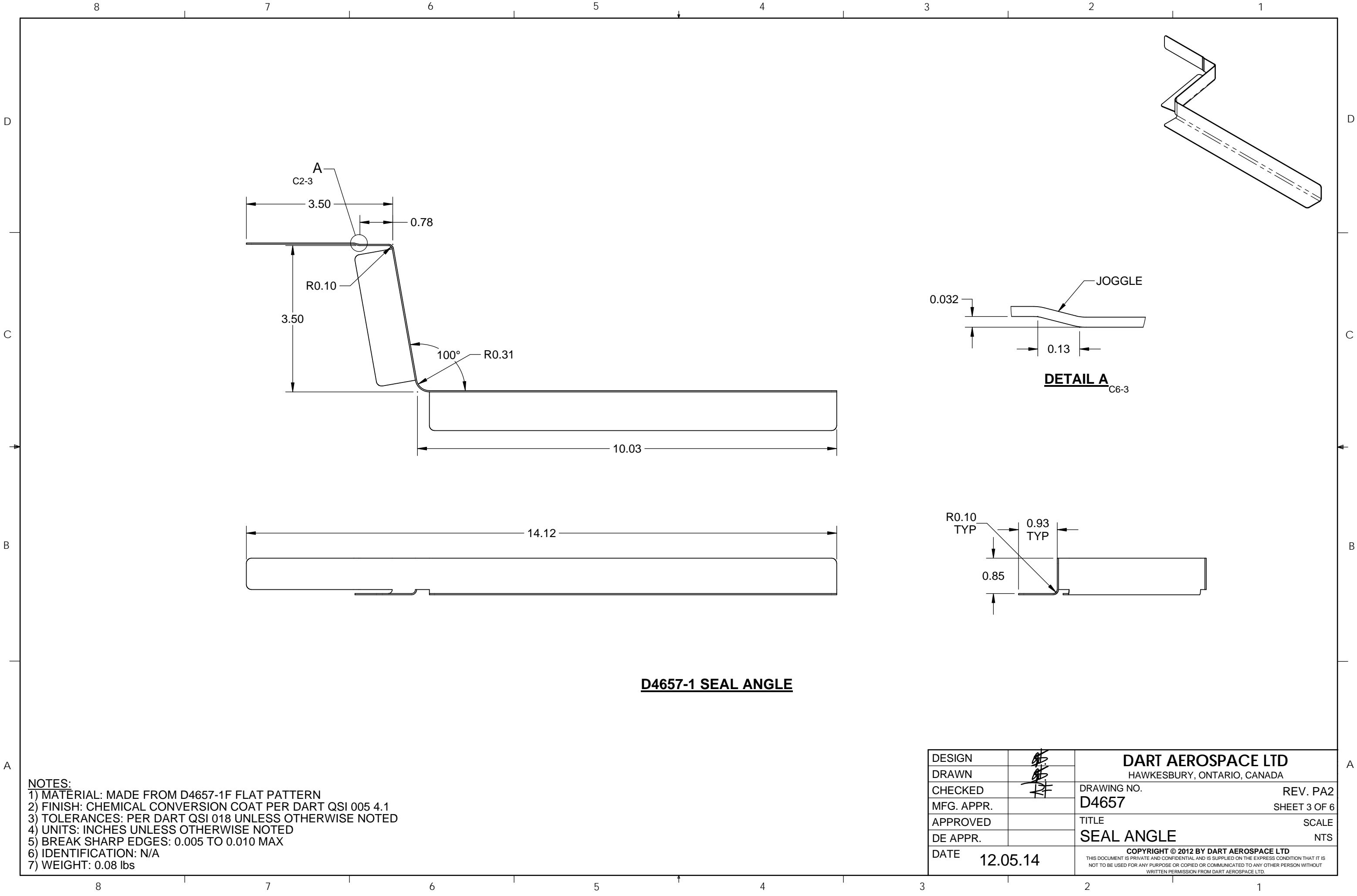
**PRELIMINARY ISSUE**  
12.05.14

NOTES:  
1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1  
7) WEIGHT: 0.09 lbs  
8) GLUE D4657-3 SEAL TO D4657-1 SEAL ANGLE USING 1300/1300L CONTACT CEMENT

PA2	NEW ISSUE		12.05.14
REV.	DESCRIPTION	BY	DATE
DESIGN			DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN			
CHECKED			DRAWING NO. REV. PA2
MFG. APPR.			D4657 SHEET 1 OF 6
APPROVED			TITLE SCALE
DE APPR.			SEAL ANGLE NTS
DATE	12.05.14	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	


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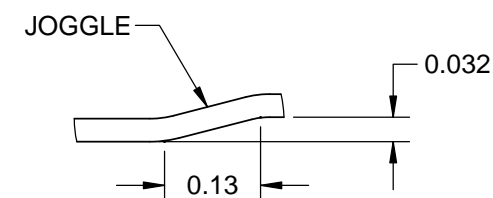
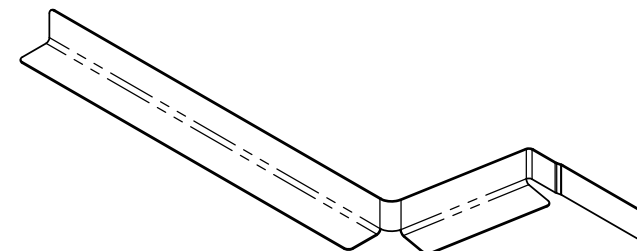
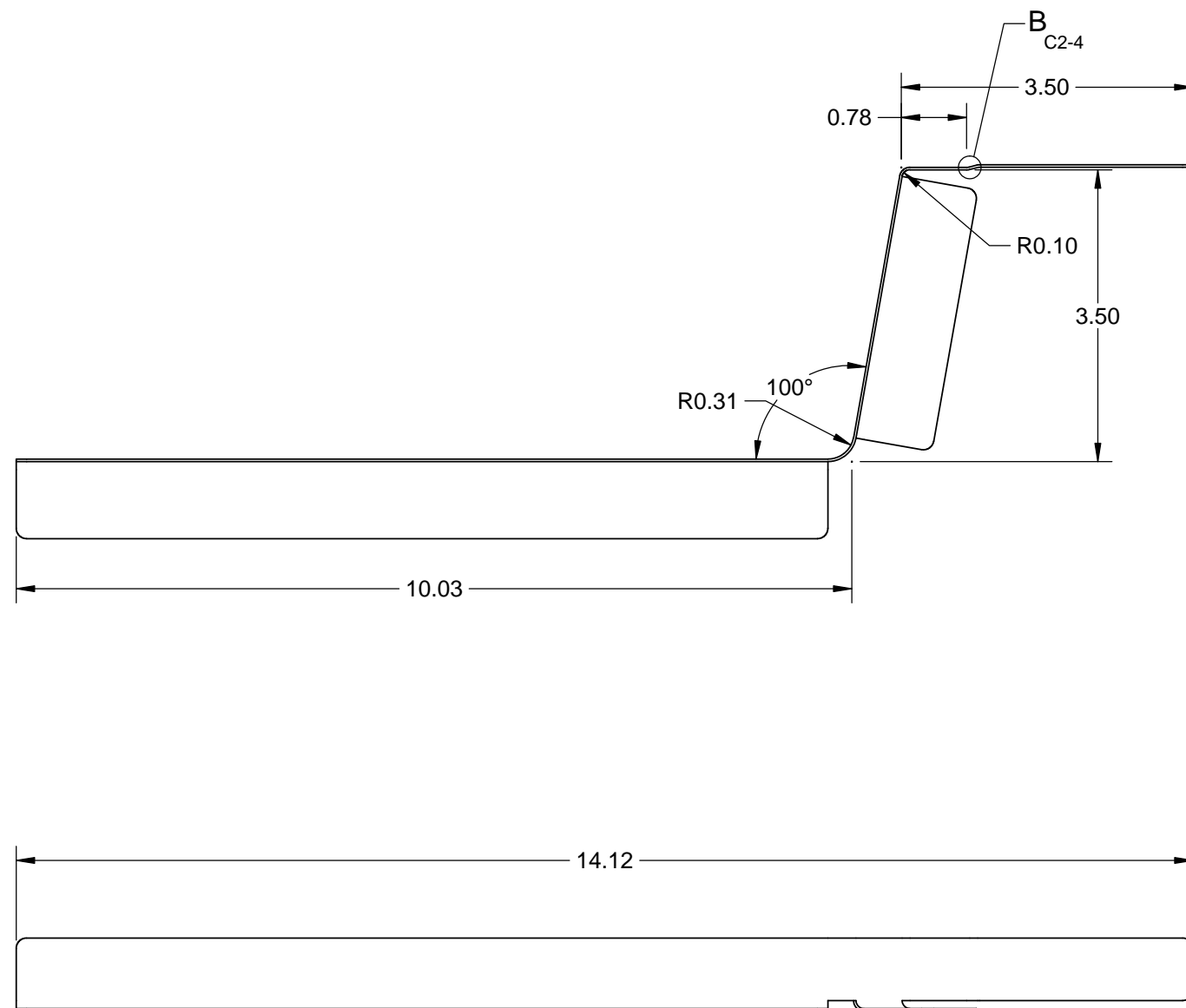




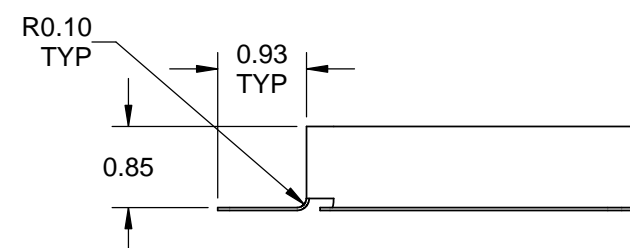
**D4657-1 SEAL ANGLE**

- NOTES:**
- 1) MATERIAL: MADE FROM D4657-1F FLAT PATTERN
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.08 lbs

DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO. <b>D4657</b>	REV. PA2
MFG. APPR.			SHEET 3 OF 6
APPROVED		TITLE	SCALE
DE APPR.		<b>SEAL ANGLE</b>	NTS
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**DETAIL B** D4-4



### D4657-2 SEAL ANGLE

NOTES:

- NOTES:**
- 1) MATERIAL: MADE FROM D4657-1F FLAT PATTERN
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.08 lbs

DESIGN	<del>DES</del>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	<del>DES</del>		
CHECKED	<del>DES</del>	DRAWING NO.	REV. PA2
MFG. APPR.		<b>D4657</b>	SHEET 4 OF 6
APPROVED		TITLE	SCALE
DE APPR.		<b>SEAL ANGLE</b>	NTS
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